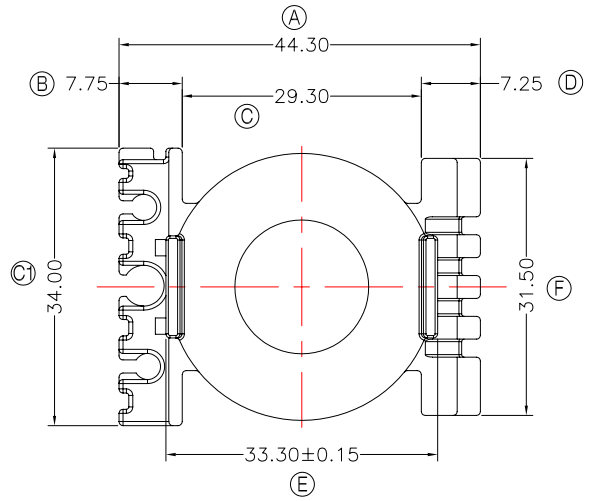
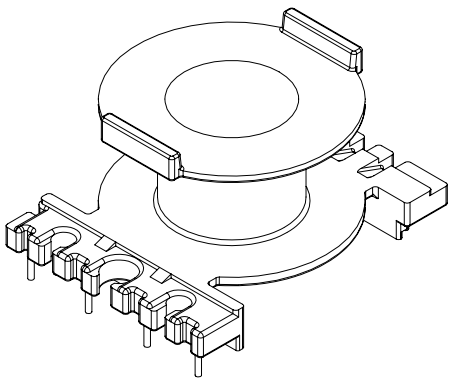
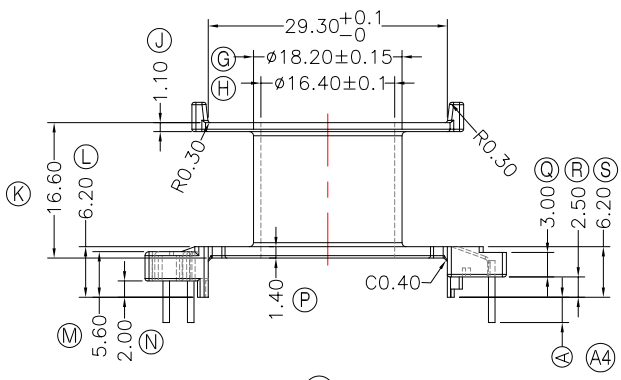
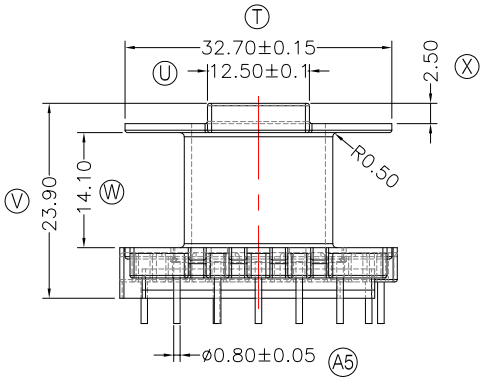
TBI TRANSFORMER BOBBIN INDUSTRIAL CO.,LTD.
Tel : 86-769-88789999 Fax : 86-769-88789989
http:// tbi-tw.com e-mail : tb6688@ms46.hinet.net

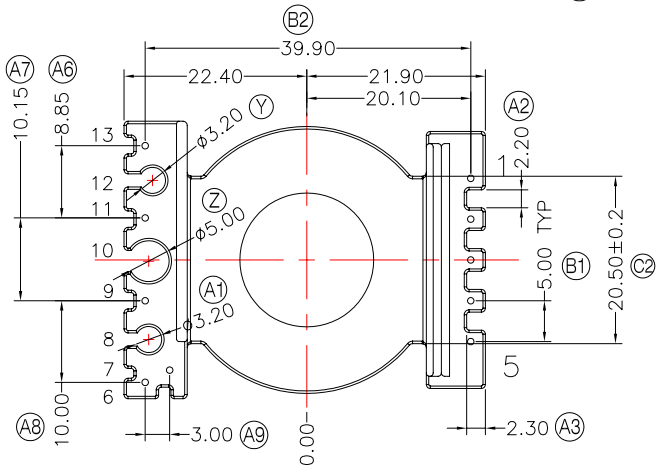
REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
1		YAN.TANG	G.F.YANG	09/22/09
2		YAN.TANG	G.F.YANG	11/13/09
3				

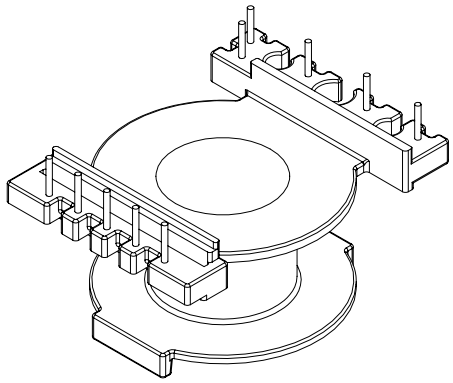












焊錫前拉力:1.0KG MIN
焊錫後拉力:1.5KG MIN
任意一點強度須3.0kg MIN;

DWG NO.	CC40-24.4-13P-TH-G-12					
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE	
TBI-239-01071.1206	PM-9820 2	CP WIRE	Sn	ALL PIN Ⓐ=3.1±0.2		S
TBI-239-01071.1216	PM-9820 2	CP WIRE	Sn	CUT PIN #7,13 Ⓐ=3.1±0.2		
TBI-239-01071.1226	PM-9820	CP WIRE	Sn	CUT PIN #6,7,9,11,13 Ⓐ=5.0±0.2	暫無刀模	
TBI-239-01071.1236	PM-9820	CP WIRE	Sn	CUT PIN #6,7,11,13 Ⓐ=3.1±0.2		
TBI-239-01071.1246	PM-9820	CP WIRE	Sn	CUT PIN #7,9,11,13 Ⓐ=3.3±0.2	用3.1刀模做上限	
TBI-239-01071.1256	PM-9820	CP WIRE	Sn	CUT PIN #6,7,9,11,13 Ⓐ=3.1±0.2		
TBI-239-01071.1266	PM-9820	CP WIRE	Sn	CUT PIN #3,7,9,11,13 Ⓐ=3.3±0.2		
TBI-239-01071.1276	PM-9820	CP WIRE	Sn	CUT PIN #6,7,9,11,13 Ⓐ=3.5±0.2		
TBI-239-01071.1286	PM-9820	CP WIRE	Sn	CUT PIN #6,7,9,11,13 Ⓐ=3.3±0.2		
TBI-239-01071.1296	PM-9820	CP WIRE	Sn	CUT PIN #6 Ⓐ=5.0±0.2	暫無刀模	
	TOLERANCE: 0<L<=4:±0.1 4<L<=16:±0.2 16<L<=50:±0.3 PIN PITCH±0.2			UNIT : m / m	SCALE 1 : 1	

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100,5 μm (200 μinches) min,Base nickel 0.625 μm (25 μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100,5 μm (200 μinches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches)max.

REV 2