TBI
TRANSFORMER BOBBIN INDUSTRIAL CO.,LTD.
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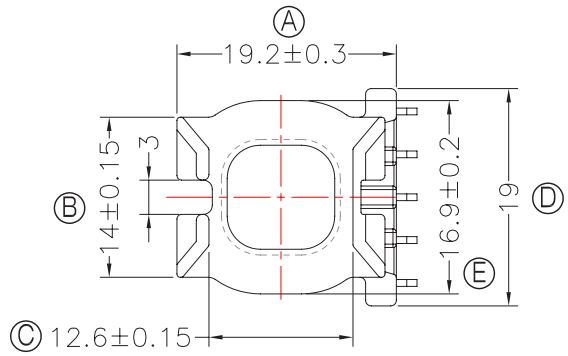
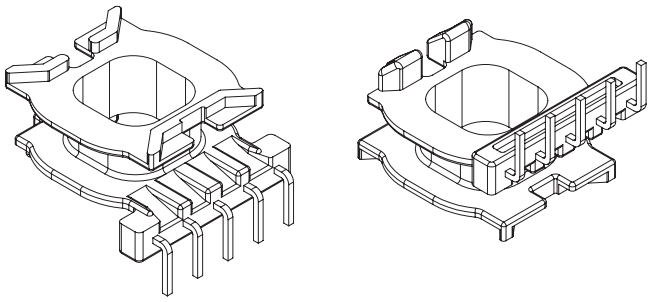
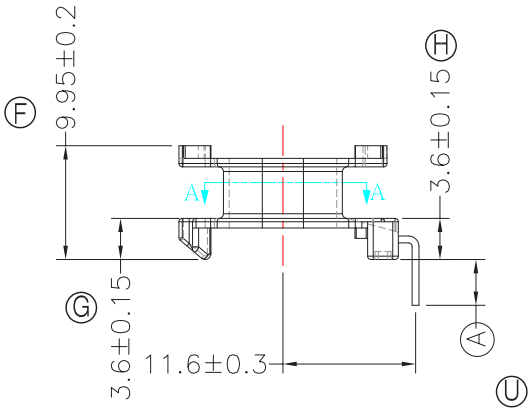
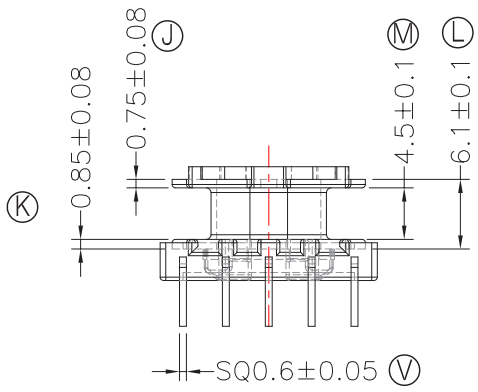
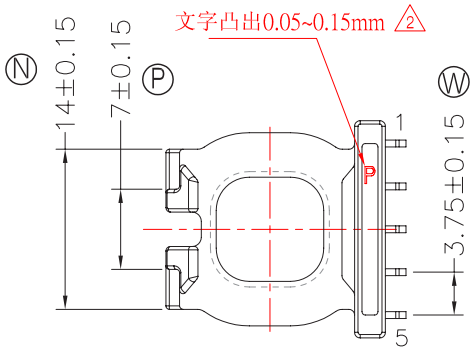
REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
1		X.H.GU	G.F.YANG	11/26/13
2		X.H.GU	G.F.YANG	11/15/16
3				

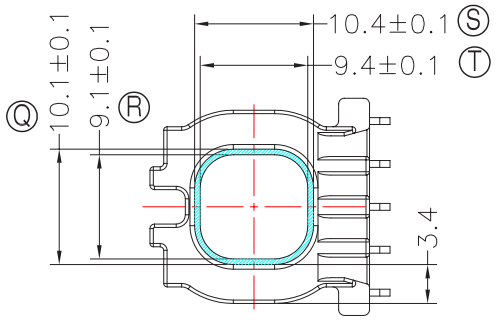












SECTION A-A

NOTE:
1.耐壓4.0Kv /1.5mA 60S;
2.焊錫溫度:450°±10° 3SEC;
3.pin彎折處需在同一水平面;
4.焊錫前拉力:1.5KG MIN,焊錫後拉力:1.5KG MIN;
5.任意一點強度須1.8kg MIN;(除以下測試點.A.處爲1.0kg MIN).
6.WINDING SPACE: 4.5mm*3.4mm=15.3mm²

DWG NO.	ATQ22-11.8-5P-TL-1A-12				
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE
TBI-238-43111.1206	PM-9820	CP WIRE	Sn	ALL PIN Ⓐ=4.0±0.2	S.C
TBI-238-43111.1216	PM-9820	CP WIRE	Sn	ALL PIN Ⓐ=5.0±0.2	H

TOLERANCE: 0<L<=4:±0.1 4<L<=16:±0.2 16<L<=63:±0.3 | UNIT : m / m | SCALE 1 : 1

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100,5 μm (200 μinches) min,Base nickel 0.625 μm (25 μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100,5 μm (200 μinches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches)max.

REV 2